

217 EX/PG/INF.Prov.

PARIS, 7 September 2023

Original: English/French

## **Preparatory Group**

**Two hundred and seventeenth session**

### **PROVISIONAL AGENDA**

(Wednesday 27 and Thursday 28 September 2023)

#### **ITEMS**

	Opening of the meeting by the Chairperson of the Preparatory Group
	Adoption of the provisional agenda and the provisional timetable Documents: 217 EX/PG/INF Prov.; 217 EX/PG/INF.2 Prov.
Item 4.II	Division of Internal Oversight Services (IOS) 2023 Synthesis of UNESCO evaluations Document: 217 EX/4.II
Item 15	Draft Programme and Budget (42 C/5) Document: 217 EX/15

Item 16.II